

Observations on the Appointment of George Canning to the Foreign Department, and on Its Effects on the State of Society in England, and on European Politics



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OBSERVATIONS ON THE APPOINTMENT OF GEORGE CANNING TO THE FOREIGN DEPARTMENT, AND ON ITS EFFECTS ON THE STATE OF SOCIETY IN ENGLAND, AND ON EUROPEAN POLITICS



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RareBooksClub. Paperback. Book Condition: New. This item is printed on demand. Paperback. 42 pages. Original publisher: Washington, D. C. (441 G St. , NW, Room LM, Washington 20548) : U. S. General Accounting Office, 1996. OCLC Number: (OCoLC)37419079 Subject: Quality assurance -- United States. Excerpt: . . . B-272039 into focused factories and giving the inspection responsibility directly to each product manufacturing team. Material from suppliers typically represents from 60 to 85 percent of the Suppliers Become Part of final product cost at the companies we visited. Because of this, companies the Team focused on improving supplier quality so they could eventually reduce material defects and inspections. They began by reducing their number of suppliers. In addition, they created qualification and certification procedures that relied on periodic evaluations of supplier quality systems. Finally, they developed long-term relationships with valued suppliers, increasing communication and creating a partnership, when possible. These practices helped companies reduce suppliers defects by as much as 90 percent and inspections of incoming material by as much as 76 percent. Appendix III describes the results of our visits to specific companies that had implemented some of these supplier quality programs. Commercial companies significantly reduced the number of suppliers - from 50 to 85 percent - to manage the cost and quality of incoming material more closely. Generally, a reduction in the supplier base eliminates poorer performers, increases the importance of top performers, and allows closer cooperation with suppliers in continuous improvement practices and in new product development. To help reduce the number of suppliers, companies generally have a qualification and certification process. The qualification process typically begins with an evaluation of each suppliers current quality system and is often carried out by small cross-functional teams. For example, Varians Oncology Systems qualifies all new suppliers through an evaluation process...

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